



SUNOCO SECO

OVERVIEW

SUNOCO SECO (Sunoco Emulsifying Cutting Oil) is a premium quality, general purpose soluble oil. It provides excellent rust protection, and emulsion stability. The result is a longer lasting material well suited for all general-purpose machining, along with grinding, specialized quenching and water hydraulic applications.

FEATURES & BENEFITS

SUNOCO SECO is a versatile and economical product designed for a myriad of applications and virtually all metals except for magnesium. It is low foaming, has a mild odor and provide excellent corrosion protection. **SUNOCO SECO's** long-lasting formula is designed with excellent hard water stability and is free of chlorine, sulfur and phosphorous.

APPLICATIONS

SUNOCO SECO is recommended concentrations vary depending on the application:

Tapping, Sawing, Reaming • 10% Concentration • 1:10 Ratio
- 12.0 Refractometer

Centerless, ID, OD, Surface Grinding • 4% Concentration •
1:25 Ratio • 4.8 Refractometer

Milling, Drilling, Turning - 5% Concentration • 1:10 Ratio •
6.0 Refractometer

TYPICAL PROPERTIES

Product Code	2003
Viscosity, SUS @ 100°F	195
Specific Gravity 60/60°F	0.924
Flash Point, °F	325 min
Pour Point, ° F	- 10 min
Color	4.0
ph @ 20:1	9.0